



Manhole Products

**54" Type 1 Precast Manhole
WSDOT B-15.20-01**

Grade Adjustment Rings Available

- 2", 3", 4", 6"

Hole or Knock Out Dimensions

- Maximum hole size is 42 inches
- 8 inches of minimum distance between holes
- 2 inch diameter lifting holes provided
- Cored, cast-in and custom block-out/knock-outs available

Conformity Standards

- ASTM C478 manhole
- ASTM C443 rubber gasket joint
- ASTM D4101 polypropylene steps and ladders
- Washington State APWA / WSDOT Standard

Options Available

- Pre-channeled base
- Predl Systems Monolithic GU Lined Base
- Specialized coatings
- Kor-N-Seal boots
- 1' thru 10' Polypropylene ladders

Section Specifications

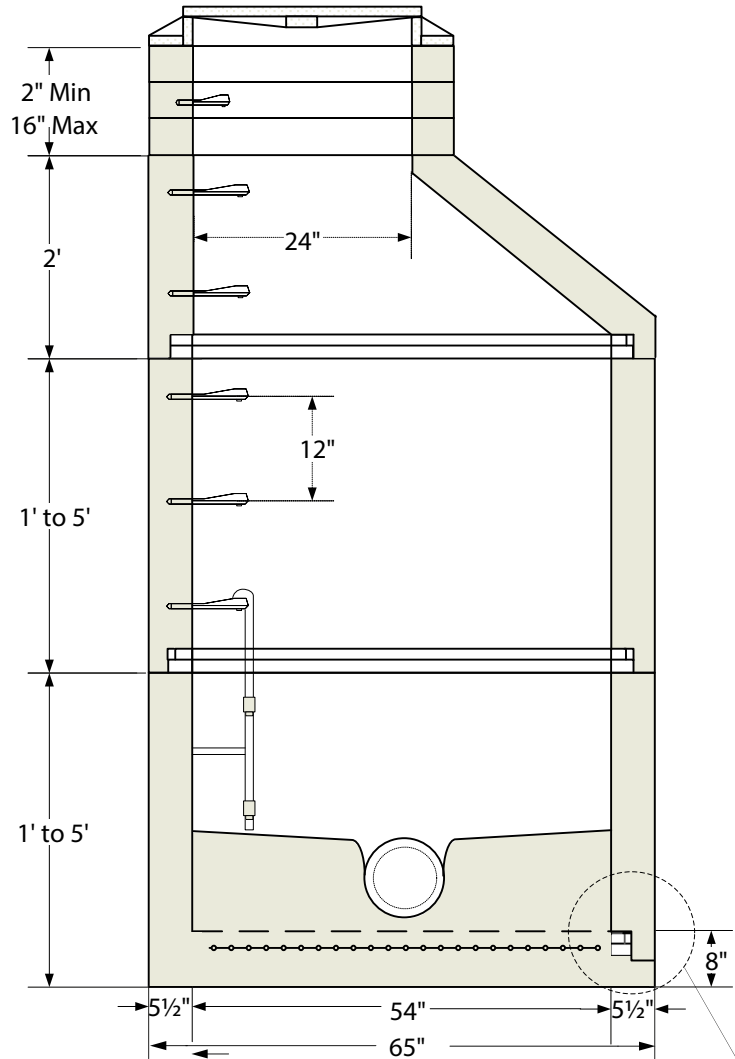
Height	Section	Base
6"	502 LBS	2,185 LBS
12"	1,056 LBS	2,739 LBS
24"	2,138 LBS	3,821 LBS
36"	3,221 LBS	4,904 LBS
48"	4,305 LBS	5,988 LBS
60"	5,388 LBS	7,071 LBS

Base Slab

2,145 LBS

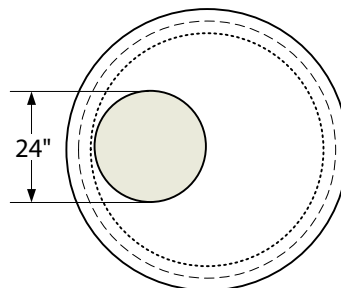
Cone

2' 2,184 LBS

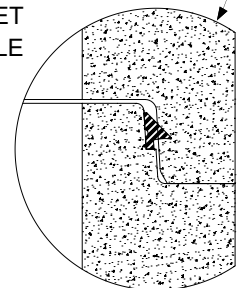


Top Cone Plan View

Gasket Shown Uncompressed



**1PC
GASKET
PROFILE**



Note: drawings not to scale



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